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# Flexiforce Demo Kit (#28017)

## Single Element Pressure Sensor

Tekscan's FlexiForce<sup>®</sup> sensor measures force between two surfaces. The sensor output exhibits a high degree of linearity, low hysteresis and minimal drift compared to other thin-film force sensors. The Flexiforce single element sensor acts as a resistor in an electrical circuit. When the sensor is unloaded, its resistance is very high. Resistance decreases when force is applied to the sensor. The resistance can be read by connecting an ohmmeter to the outer two pins of the sensor and applying a force to the round tab sensing area at the end of the film.

The resistance of the Flexiforce sensor is proportional to weight. The sensor included in your kit is rated at 1.6 lbs. The purpose of the Parallax example circuit is only to demonstrate the resistive nature of the sensor with a resistor/capacitor discharge time measurement circuit; no correlations to weight are made in these examples.

### **Packing List**

Verify that your Flexiforce Demo Kit has the following components:

- (1) Flexiforce thin-film sensor
- (1) 220 ohm resistor
- (1) 0.1 uF capacitor
- (1) 0.01 uF capacitor

The sample code and circuit uses the Parallax BASIC Stamp 2 module. With a change of directive at the top of each PBASIC program the code may also be used in BASIC Stamp 2SX, 2e, 2p, and 2pe modules. The second sample program uses StampDAQ, an Excel add-on which receives real-time data into an Excel spreadsheet. StampDAQ works with Excel 2000 or higher and can be downloaded for free from www.parallax.com.

<sup>&</sup>lt;sup>1</sup> Based on resistor values in the Tekscan "Flexiforce Sample Drive Circuit" drawing on the manufacturer's web site http://www.tekscan.com. Standard force range of this sensor can be changed to have a full-scale 1 lb − 1,000 lb response by changing driving voltage and feedback resistors and driving voltage in their sample circuit.

## **Flexiforce Specifications**

Physical Properties	
Thickness	0.005" (0.127 mm)
Length	8.000" (203 mm)
Width	0.55" (14 mm)
Active Sensing Area	0.375" (9.53 mm) diameter
Connector	3 pin post connector

Typical Performance	
Linearity (error)	< ±5% (Line drawn from 0 to 50% load)
Repeatability	< ±2.5% of Full Scale (Conditioned Sensor, 80% of Full Force Applied)
Hysteresis	< 4.5 % of Full Scale (Conditioned Sensor, 80% of Full Force Applied)
Drift	< 3% / logarithmic time (Constant Load - 25 lb.)
Rise Time	< 20 µsec (Impact load - recorded on Oscilloscope)
Operating Temperature	15°F - 140°F (-9°C - 60°C)*

**Figure 1: Flexiforce Specifications** 

The force response of this sensor is approximately 1.6 lbs. using the Flexiforce Sample Drive Circuit on www.tekscan.com. However, the best way to determine the correlation is by placing known weights on the end of the sensor and recording your RCTime values from the sample BASIC Stamp programs.

## **Example Circuit**

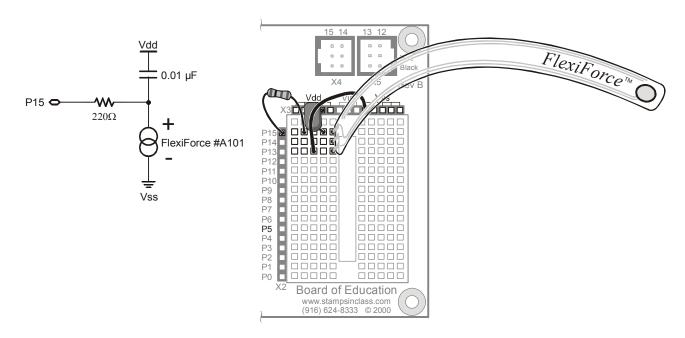


Figure 2: Example Schematic and Pictorial

#### **BASIC Stamp Examples**

#### **Example #1: Simple Output Example**

The first example demonstrates the Flexiforce sensor in a BASIC Stamp resistor/capacitor time-discharge measurement circuit. For higher accuracy, replace the 0.01 uF capacitor with the 0.1 uF capacitor.

```
' Flexiforce Simple.bs2
' Displays R/C Discharge Time in BASIC Stamp DEBUG Window
' {$STAMP BS2}
' {$PBASIC 2.5}
' ----[ Declarations ]--------
rawForce VAR word sensorPin CON 15
                                ' Stores raw output
                                ' Flexiforce sensor circuit
' -----[ Main Routine ]-------
Measure:
 HIGH sensorPin
                                 ' Discharge the capacitor
 PAUSE 2
 RCTIME sensorPin, 1, rawForce ' Measure RC charge time
DEBUG Home, "Flexiforce raw output = ", dec rawForce, CR
GOTO Measure
```

#### **Example #2: StampDAQ Real-Time Data Acquisition with Excel**

The Flexiforce sensor provides quick, dynamic feedback. In a laboratory setting it would be helpful to obtain real-time streaming data from the sensor. Parallax has made available a free download called StampDAQ. StampDAQ is an Excel 2000 (or greater) add-on that lets you receive real-time data into a spreadsheet. To use StampDAQ follow this order of operation:

- 1. Download StampDAQ from www.parallax.com and install on your PC.
- 2. Run the sample code in your BASIC Stamp 2 module. Leave the Board of Education (or whatever experimental circuit you have made) connected to your PC with a serial cable.
- 3. Open Excel and press ctrl-S to start StampDAQ.
- 4. Reset the BASIC Stamp and data will stream into Excel.

The StampDAQ "Help" files provide detailed information about serial communication and baud rates, configuration and parameters required to setup the program.

```
' Flexiforce StampDAQ.bs2
' Example with the Flexiforce sensor and StampDAQ
' {$STAMP BS2}
' {$PBASIC 2.5}
' ----[ Declarations ]------
                   word 'Stores raw output
15 'Flexiforce sensor circuit
16 'Serial transmit pin
84 '9600.8-bit
rawForce
            VAR
sensorPin CON
sPin
            CON
            CON 16
                                  ' 9600, 8-bit, no polarity, true
Baud
Initialize:
 PAUSE 1000
 SEROUT sPin, Baud, [CR]
                                   'prep StampDAQ buffer
 SEROUT sPin, Baud, [CR, "LABEL, rawForce", CR]
                                   'Label column with rawForce
 SEROUT sPin, Baud, ["CLEARDATA", CR]
                                   'Clear all data
Display:
 HIGH 15
                                   'Discharge capacitor
 PAUSE 2
 RCTIME sensorPin,1,rawForce 'Measure R/C charge time
 SEROUT sPin, Baud, ["DATA, rawForce, ", DEC rawForce, CR]
                                   'Send data to StampDAQ
GOTO Display
```

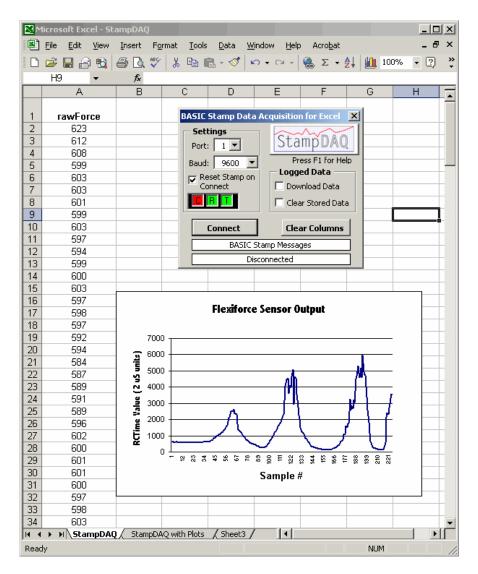


Figure 3: Example StampDAQ Output