Starting Forth Lexicon BY LEO BRODIE. Forth, Inc. online edition (defacto 3rd ed., circa 2012)

Introduction

Words
Nothing in the Introduction

Chapter One

Words
: xxx yyy ;
CR
SPACE
SPACES
EMIT
." xxx"
+   see Chap 2, mentioned a second time
.

Chapter Two

Words
+
-
*
/
/MOD
MOD
SWAP
DUP
OVER
ROT
DROP
2SWAP
2DUP
2OVER
2DROP

Chapter Three

Words

USE xxx	Designates file to use as a "Forth disk" for Blocks
LIST	Lists a Disk Block
LOAD	Loads a Disk Block (compiles or executes)
(xxx)	
UPDATE	Marks the most recently edited Block as modified. Later the Block will be transferred to storage.....
EMPTY-BUFFERS	
BLOCK	
INCLUDE xxx	Gforth uses INCLUDED to alternatively work without Blocks system. Files should have a .fs extension
FORGET xxx	Gforth does NOT include FORGET, use MARKER
MARKER xxx	

Chapter Four

Words

IF xxx
ELSE yyy
THEN zzz
=
-
<
>
0=
0<
0<
0>
AND
OR
?DUP
ABORT" xxx"
?STACK

Chapter Five

Words
1+
1-
2+
2-
2*
2/
ABS
NEGATE
MIN
MAX
>R
R>
I
R@
J
*/
*/MOD

Chapter Six

Words
DO … LOOP
DO … LOOP+
LEAVE
BEGIN … UNTIL
BEGIN xxx
WHILE yyy
REPEAT
U.R
PAGE
QUIT

Chapter Seven

Words
U.
UM*
UM/MOD
U<

HEX
OCTAL
DECIMAL

<#
#
#S
c HOLD
SIGN
#>

<# ... #>
<# ... ROT SIGN #>

D+
D-
DMAX
DMIN
D=

D<

DU<

D.R

M+
SM/REM
FM/MOD
M*
M*/

Chapter Eight

Words
CONSTANT xxx
VARIABLE xxx
CREATE xxx
!
@
?
+!
ALLOT
'
C!
C@
FILL
BASE
2CONSTANT xxx
2VARIABLE xxx
2!
2@
C,
DUMP
ERASE

Chapter Nine

Words
' xxx
[']
EXECUTE
EXIT
QUIT
HERE
PAD
SCR
BASE
SP@
TIB
#TIB
SP0
>IN
BLK

Chapter Ten

Words
TYPE
-TRAILING
MOVE
CMOVE
KEY
ACCEPT
WORD
>NUMBER
COUNT
CMOVE>
COMPARE
BLANK

Chapter Eleven

Words
DOES>
IMMEDIATE
POSTPONE xxx
LITERAL
[
]

Chapter Twelve

Words
No additional core words – presents 3 examples with specialized words

Noteable Missing words – NOT mentioned in 'Starting Forth'
SEE
DECOMPILE
INCLUDED xxx.fs