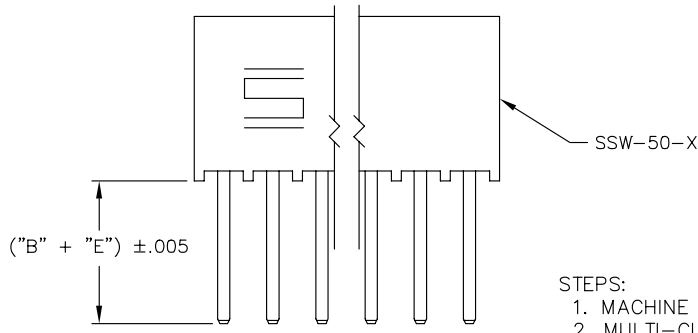


UNLESS OTHERWISE NOTED TOLERANCES ARE:

DIMENSIONS ARE IN INCHES	ONE PLACE DECIMALS $\pm .1$ [2.5]	THREE PLACE DECIMALS $\pm .005$ [.13]	ANGLES $\pm 2^\circ$
	TWO PLACE DECIMALS $\pm .01$ [.25]	FOUR PLACE DECIMALS $\pm .0020$ [.05]	

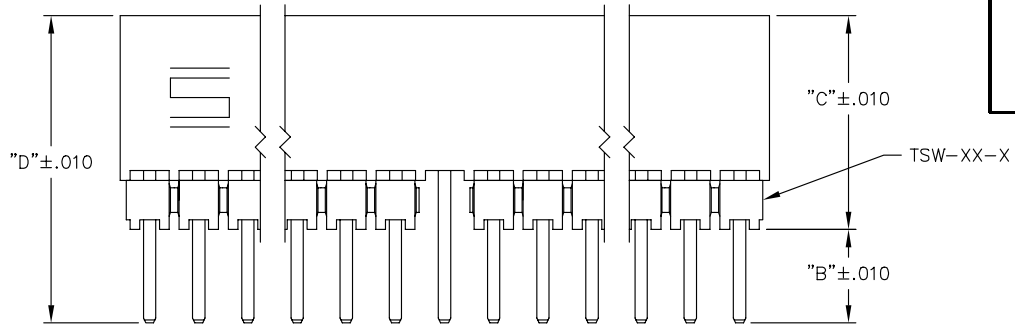
TITLE: .100 TERMINAL STRIP ASSEMBLY

DWG NO: ESQ-1XX-XX-X-X-XXX-XX-X-XX  
SHEET 3 OF 3

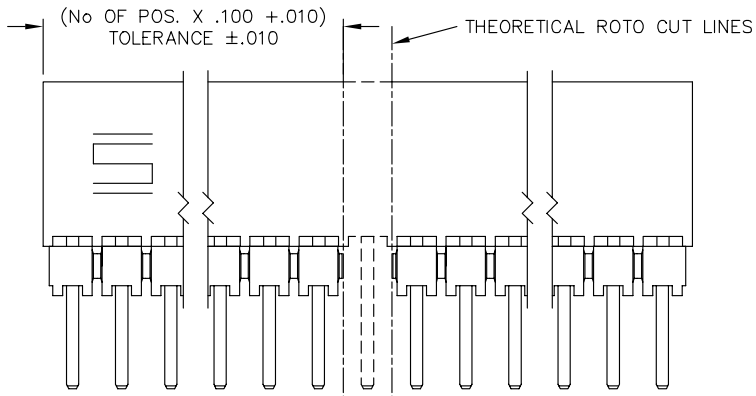


STEP 1

- STEPS:
1. MACHINE FILL SSW-50-D
  2. MULTI-CUT TSW-50-D TO POS AND MOUNT AS SHOWN.
  3. ROTO CUT TO POS.



STEP 2



STEP 3

TABLE 2  
-MW OPTION ONLY

SUFFIX	BODY SPEC	TUBE	PLUG (2)			
-13	-S	PT-1-24-01-47	TP-24			
-14						
-23						
-24						
-33						
-34	-D	PT-1-24-02-47	TP-03			
-44						
-12				-S	PT-1-24-01-46	TP-24
-12				-D	PT-1-24-03-44	TP-03

BE

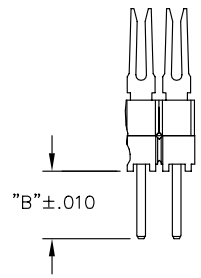


FIG. 4

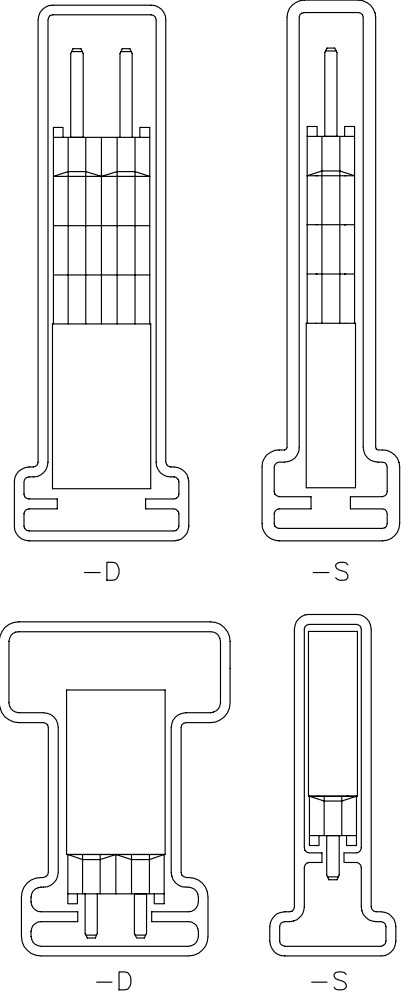
IN-PROCESS 'A'

(LEAD STYLE -12-T, -13, -14, -23, -24, -33, -34, -44, -37-T, -38, -39, -48, -49, -58, -59, -69)

FIG. 5

IN-PROCESS 'B'

(LEAD STYLE -12 & -37)  
(-S & -D ONLY)



**PROPRIETARY NOTE**  
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**samtec**

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MADE BY: WHITTAKER 9-11-98

ESQ-1XX-XX-X-X-XXX-XX-X-XX  
SHEET 3 OF 3

PLOT SCALE 1=2