

Mode 1 : Indefinite Motions

F	RR	TR	BTR
B	RL	TL	BTL
GO	SB	RU	VR
NEXT ->2	SL	RD	VL

Mode 2 : Defined Motions - 1

FRWD	BKWD	RRWD	RLWD
ms +	ns +	SRWD	SLWD
ms -	ns -	GODT dsec	GSTEP ns ms
NEXT ->3	BACK ->1	spos + deg	spos - deg

Mode 3 : Defined Motions - 2

in +	deg +	GF	GRR
in -	deg -	GB	GRL
		GSR	GTR
NEXT ->4	BACK ->1	GSL	GTL

Mode 4 : Maneuvers

MAN1	MAN2	MAN3	
MAN4	MAN5	MAN6	
NEXT ->5	BACK ->1		